



Certificate of conformity of the factory
production control No. 3593/2019

Inspecta Latvia has granted this certificate as proof that

Precast concrete products:

Precast stadium seating units, series „TB” and “PB”, according to Annex

PRODUCED BY:

SIA „DAUGAVPILS DZELZSBETONS”

Rūpniecības iela 1A, Daugavpils, LV-5420; Reg. No. 41503019513

ADDRESS OF THE MANUFACTURING PLANT:

SIA „Daugavpils dzelzsbetons”, Rūpniecības iela 1A, Daugavpils, LV-5420

CERTIFIED ACCORDING:

Certification scheme, based on initial inspection of the manufacturing plant and of factory production control, continuing surveillance, assessment and evaluation of factory production control.

PRODUCT COMPLIES WITH THE REQUIREMENTS OF STANDARD:

LVS EN 13369:2023

„Common rules for precast concrete products” declared properties: concrete compressive strength, durability, reinforcing/prestressing steel, fire resistance and detailing of product.

This certificate was first issued on 4 February 2019 and will remain valid as long as neither the standard, the construction product, nor the manufacturing conditions in the plant are modified significantly.

7 February 2025

Mārtiņš Maskavs
Certification Manager



Certificate issued on 1 (one) page with the Annex on 1 (one) page



EN ISO/IEC 17065
S1-182

AS Kiwa Latvia
Skanstes iela 54, Rīga
LV-1013, Latvija

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CERTIFICATE

Product: Precast concrete stadium seating units, series „TB”.

Characteristics	Declared properties of product	
	min	max
Type (code)	„TB”	
Concrete Compressive strength, N/mm ²	C25/30	C50/60
Reinforcing steel Ultimate tensile strength, N/mm ² Tensile yield strength, N/mm ²	525 550	
Durability of product Freeze resistance (F), cycles Exposure class		300 FX3
Fire resistance (R), min	Tabulated data (EN 1992-1-2)	
Detailing of product	According to design specification	

Product: Precast concrete stadium seating units, series „PB”.

Characteristics	Declared properties of product	
	min	max
Type (code)	„PB”	
Concrete Compressive strength, N/mm ²	C25/30	C50/60
Prestressing reinforcement Tensile strength (f_{pk}), N/mm ² Tensile yield strength ($f_{p0.1k}$), N/mm ²	1770 1500	
Durability of product Freeze resistance (F), cycles Exposure class		300 FX3
Fire resistance (R), min	Tabulated data (EN 1992-1-2)	
Detailing of product	According to design specification	

7 February 2025

Mārtiņš Maskavs
Certification manager



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